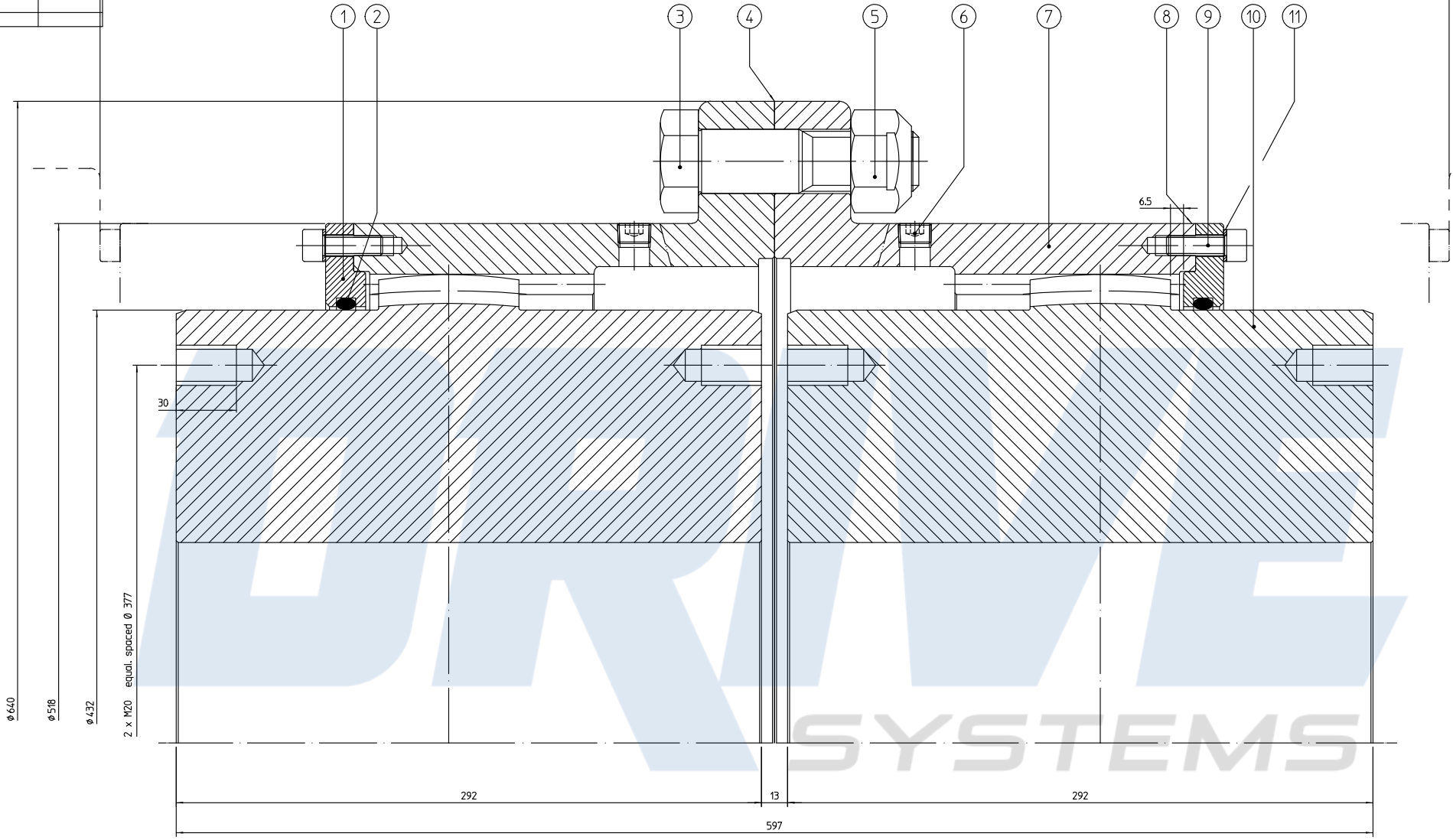


TOOLS	
TOOL NAME	Nº

673



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 ABN: 83 836 394 598

Appl. nominal torque : Nm
 Appl. peak torque : Nm
 Appl. nominal speed : ... rpm
 Appl. maximum speed : ... rpm
 Nominal gear torque : 290000 Nm
 Peak gear torque : 580000 Nm
 Maximum angular misalignment : 2 x 0.75 degree
 Weight : 760 kg
 'J' : 31 kg m2
 For assembly, operation and maintenance
 see IM/A400.

Item	Qty	Designation	Material	Drawing N°	Code N°
11	40	Washer	Spring St	.	108010.000100.000
10	2	Hub	42CrMo4	7740700-002	449012.321690.000
9	40	Socket head cap screw	St-12.9	.	101912.010030.124
8	2	Gasket	Paper	E-1388-000	111001.032030.000
7	2	Sleeve	7740700-001	7740700-012	449012.321290.000
6	4	Plug	St-5.8	.	104906.706000.050
5	18	Self-locking nut	St-10	.	107980.030000.101
4	1	Gasket	Paper	E-1268-000	111001.032002.000
3	18	Fit bolt	St 12.9	.	101609.030110.124
2	2	O-ring	Buna	.	111100.020463.000
1	2	End cap	St 52.3	7740700-008	449011.321160.000

Symbol	Ra	Inertia (J)	Scale	kgm2	Weight	kg	File N°
∇	12.5	31	1/1				
∇∇	6.3						
∇∇∇	3.2						
∇∇∇∇	1.6						

Tolerances	Unless otherwise specified	Drawn	D. M.
Linear	± 0.1mm	31-08-87	
Angular	± 0°30'	1 XJ	
Approved	SK		

ESCOGEAR FST 320 EM
 Assembly
 Format A 1
 Drawing N° 7740700-000 Rev. F

REV.	ZONE	REVISION	DATE	NAME
F		Added Item 11	9-09-2005	C. B.
E		Changed code numbers and added dim.	18-08-95	H. B.
D		Plan redraw on CAO	31-08-87	D. M.